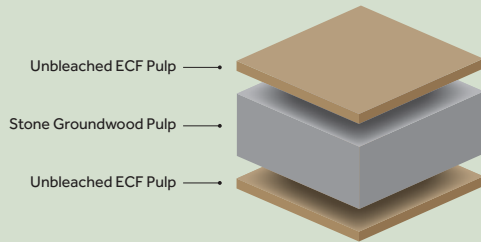


2 sided uncoated unbleached kraft board

High in bulk and rigidity

Suitable for direct food contact

OBA Free










THICKNESS	WEIGHT	BENDING RESISTANCE (L&W 15°)		BENDING MOMENT (TABER 15°)		MOISTURE
		MD mN	CD mN	MD mNm	CD mNm	
350	226	284	104	12.0	5.0	6.5 – 10.5
400	247	347	144	16.8	7.0	6.5 – 10.5
450	267	446	186	21.5	9.0	6.5 – 10.5
500	293	604	252	29.2	12.2	6.5 – 10.5
550	317	762	317	36.8	15.3	6.5 – 10.5
630	364	1097	457	53.0	22.1	6.5 – 10.5
660	374	1200	500	58.0	24.2	6.5 – 10.5

PRINTING SURFACE PROPERTIES	
ISO Brightness (typical value)	28%
Bendsten Roughness	550ml/min

OTHER PROPERTIES	
Scott Plyboard	175g/m ²
Cobb (60 s) Back Liner	35g/m ²
Cobb (60 s) Top Liner	35g/m ²

TOLERANCES	
Thickness	+/-25µm
Weight	+/-5%
Bending Resistance	-20%
Bending Moment	typical conditioned values
Bendsten Roughness	+250ml/min
Scott Plyboard	-20%
Cobb (60 s)	40g/m ²

						
FSC®	ISO 9001	ISO 14001	(FSSC) 22000	Reel Fast Conversion	ISEGA	GMP as per EC2023/2006
				OPTION		